# TYGRIS

## TECHNICAL DATA SHEET

### TYGRIS SELF-ETCHING PRIMER PAINT P309

#### Description

Tygris P309 is an acrylic-based high performance self-etching primer and designed to prepare clean bare metal surfaces, aluminum and fiberglass for a topcoat finish. Specially formulated with inhibitors for effective corrosion prevention, P309 provides optimum adhesion to bare substrates and is ideal for use with 2 nozzles for unique spray patterns.

#### **Benefits and Features**

- Fast drying
- Gives excellent adhesion
- Compatible with most materials
- · Can be applied over previously painted surfaces
- High opacity
- Corrosion preventative
- Lead free
- Easy to sand with wet and dry paper
- · Easily identifiable with colour coded artwork

#### How to Use

Ensure surface is clean, dry and free from grease, rust and loose paint. Prepare with a light sanding for good adhesion. Switch between nozzles for desired spray pattern. Shake can vigorously for 2 minutes and spray a number of light coats with a sweeping action from 25-30cm. Shake can between coats. Primer should be touch-dry and ready for over-coating in 15 minutes. After use, invert can and spray to clear nozzle. **Minimum temperature should be greater than 15°C. Coverage 1.5-2m<sup>2</sup> per can.** 

#### **Typical Product Analysis**

Appearance:	Light Grey
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Odour:	Typical paint aroma (Organic Solvents)
Contents:	Blend of pigments, viscosity modifiers,
	stabilisers, solvents and hydrocarbon propellants
Storage:	Below 50°C
Flash Point:	<0°C

#### Packaging

12 x 400ml cans

#### Note

This technical data sheet is for general guidance purposes only and may contain information that is inappropriate for certain conditions of use. Accordingly, all recommendations and suggestions are made without guarantee. Further information is available from our Technical Department.



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